



BRAZING-POWDER R4

DESCRIPTION

GENERAL PROPERTIES	BRAZING-POWDER R4
Description:	Stannol Brazing-Powder R4
Condition:	Powder
Available as:	bottle with 250 g and 500 g
DIN regulation:	DIN EN 1045-FH20 (F-SH 2)
Range of application:	For copper and copper alloys, steel, chrome-nickel steel, cast iron, malleable iron, cast steel. Temperature-sphere: 700-1000°C
Residues:	After soldering wipe off the residues with a moist tissue.
Application:	Use Stannol Brazing-Powder R4 dry or pasted up with water. Easy solder flow. Soldered joints being resistant to tension and compression and sufficiently soft for filling. For torch brazing heat the brazing rod in the flame and dip it in the powder. When using brazing spelter mix Stannol R4 in the voluminous proportion 1:1 with it and stir it with water.

NOTE

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